

# DECLARATION OF PERFORMANCE - CPR 305/2011-EU

N° 2021-01SB8.8CE

1. Unique identification code of the product-type :

**SB CE - EN 15048-1 – Non preloaded structural bolting assemblies – Part 1 : General requirements**

2. Type, batch, serial number or any other element allowing identification of the construction product as required under Article 11(4):

**MARVIT – SB – CE – 8.8**

3. . Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

## STRUCTURAL METALLIC WORKS

4 Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):

**MARVIT S.r.l. Via Galvani N. 29 - 36066 SANDRIGO VI - ITALY**

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2)

**NOT RELEVANT**

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:

**SISTEM 2+**

7. In case of declaration of performance concerning a construction product covered by harmonised standard: **IMK - Slovenia N.1647 performed the initial inspection of the manufacturing plant and of production control and the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control N. 1647 – CPR - 0042**

8. Declared performance:

Caratteristiche essenziali	Prestazione	Norma tecnica armonizzata
Tolerance on dimensions,forms and position (bolt)	Grado A/B (ISO 4014, ISO 4017)	<b>EN 15048-1:2007</b>
Percent elongation after fracture ( bolt)	A% 12	
Minimum tensile strength (bolt)	Rm ≥ 830 Mpa (d ≥ M12)	
Stress at 0,2%non proportional elongation (bolt)	Rp0,2 ≥ 660 MPa	
Stress under proof load ( bolt )	Sp of 600 MPa	
Tensile strength under wedge loading (bolt)	Rm ≥ 830 MPa	
Hardness (bolts)	≥ 255 HV e ≤ 335 HV	
Impact strength (bolt)	Kv ≥ 27J ( -20°C)	
Friction coefficient ( K class )	CPR 305/2011/EU-Reach,Rohs	
Release of dangerous substances (bolt)	NDP	
Durability (bolt)	Grado A/B (EN ISO 4032)	
Tolerance on dimensions,forms and position (nut)	Pass	
Stress under proof load (nut)	Pass	
Hardness (nut)	CPR 305/2011/EU-Reach,Rohs	
Release of dangerous substances (nut)	NPD	
Durability (nut)	NPD	
Tensile resistance of bolt/nut assembly	EN 15048-1:2007 Table 7	
Durability ( assembly)	NPD	

9. The performance of the product identified in points 1 and 2 is in conformance with the declared performance in point 8. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

**MARVIT - Responsabile Qualità**

**Sandrigo (Vicenza)**     Data: 14/06/2023